

## Cylindrical roller Bearings

### Single row cylindrical roller bearings

The rollers in a single row cylindrical roller bearing are always guided between the integral flanges on one of the rings. These flanges combined with the special designed and surface finished roller ends, provide improved lubrication, reduced friction and consequently lower operating temperature.

Single row cylindrical roller bearing can accommodate heavy radial loads and high speeds. They are manufactured in several different designs, the main difference being in the configuration of the flanges. The most common designs are NU, NJ, NUP and N designs,

**NU design:** The outer ring of an NU design bearing has two integral flanges while inner ring has no flanges. Axial displacement of the shaft with respect to the housing can be accommodated in both directions. NU design bearings are normally selected as locating bearings.

**N design:** The inner ring of an N design bearing has two integral flanges while the outer ring has no flanges. Axial displacement of the shaft with respect to the housing can be accommodated in both directions. N design bearings are normally selected as non-locating bearings.

**NJ design:** The outer ring of an NJ design bearing has two integral flanges and the inner ring has one integral flange. These bearings can locate the shaft axially in one direction.

**NUP design:** The outer ring of an NUP design bearing has two integral flanges and the inner ring has one integral and one non-integral flange and one non-integral flange in the form of a loose flange ring. These bearings can be used as locating bearings to locate the shaft axially in both directions.

- C2 Bearing internal clearance smaller than Normal
- C3 Bearing internal clearance greater than Normal
- C4 Bearing internal clearance greater than C3
- C5 Bearing internal clearance greater than C4
- E Modified internal design including more or bigger rollers with optimized contact surface between rollers and flange
- J Press steel cage, Rolling element centered
- M Machined brass cage, Rolling element centered
- N Snap ring groove in the outer ring
- NR Snap ring groove in the outer ring with appropriate snap ring
- TN Injection moulded cage of polyamide 66

### Double row cylindrical roller bearing

Double row cylindrical roller bearing have small cross section and can accommodate very heavy radial loads. Those bearings are widely used for machine tools, rolling stations, plastic cylinder cans, grinding machines and large size gearboxes.

**NNU design and NN design** double row cylindrical roller bearings are separable, so their roller and cage assembly can be mounted separately with bearing rings or all bearing components can be mounted separately and thus make the mounting, dismounting and inspection of the bearing very easy.

Double row cylindrical roller bearings have cylindrical bore and tapered bore. Normally **NN design** double row cylindrical bearing has tapered bore and it's possible to achieve certain radial clearance or preload during bearing mounting.

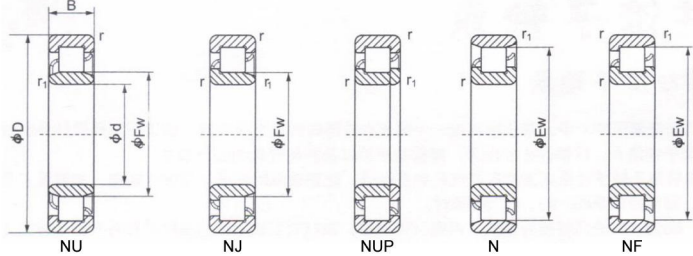
- C1 Bearing internal clearance smaller than C2
- C2 Bearing internal clearance smaller than Normal
- C3 Bearing internal clearance greater than Normal
- C4 Bearing internal clearance greater than C3
- C5 Bearing internal clearance greater than C4
- K Tapered bore, taper: 1:12
- K30 Tapered bore, taper: 1:30
- M Machined brass cage, Rolling element centered
- TN Injection moulded cage of polyamide 66
- W33 Annular groove and 3 lubrication holes in the outer ring



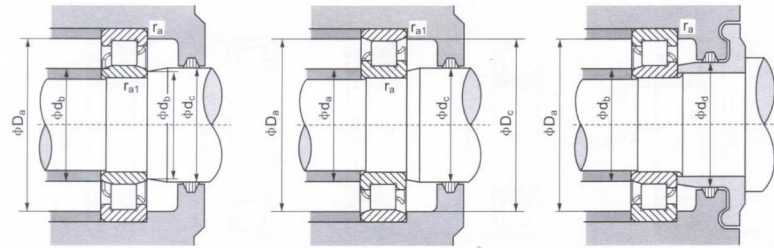




Bore diameter d: 75-95mm



Principal dimensions (mm)							Designation					Basic load rating	
d	D	B	Ew	Fw	r (min)	r1 (min)	NU	NJ	NUP	N	NF	Dynamic Cr(N)	Static Cor(N)
75	160	37	139.5	95.5	2.1	2.1	NU 315	NJ	NUP	N	NF	190000	205000
	160	37	-	95	2.1	2.1	NU 315E	NJ	NUP	-	-	240000	263000
	160	55	-	95.5	2.1	2.1	NU 2315	NJ	NUP	-	-	258000	300000
	160	55	-	95	2.1	2.1	NU 2315E	NJ	NUP	-	-	330000	395000
	190	45	160.5	104.5	3	3	NU 415	NJ	NUP	N	NF	262000	274000
80	125	22	113.5	91.5	1.1	1	NU 1016	-	-	N	-	69000	86500
	140	26	125.3	95.3	2	2	NU 216	NJ	NUP	N	NF	106000	122000
	140	26	-	95.3	2	2	NU 216E	NJ	NUP	-	-	139000	167000
	140	33	-	95.3	2	2	NU 2216	NJ	NUP	-	-	147000	186000
	140	33	-	95.3	2	2	NU 2216E	NJ	NUP	-	-	186000	243000
	170	39	147	103	2.1	2.1	NU 316	NJ	NUP	N	NF	190000	207000
	170	39	-	101	2.1	2.1	NU 316E	NJ	NUP	-	-	256000	282000
	170	58	-	103	2.1	2.1	NU 2316	NJ	NUP	-	-	274000	330000
	170	58	-	101	2.1	2.1	NU 2316E	NJ	NUP	-	-	355000	430000
200	48	170	110	3	3	NU 416	NJ	NUP	N	NF	299000	315000	
85	130	22	118.5	96.5	1.1	1	NU 1017	-	-	N	-	71500	91000
	150	28	133.8	101.8	2	2	NU 217	NJ	NUP	N	NF	120000	140000
	150	28	-	100.5	2	2	NU 217E	NJ	NUP	-	-	167000	199000
	150	36	-	101.8	2	2	NU 2217	NJ	NUP	-	-	169000	218000
	150	36	-	100.5	2	2	NU 2217E	NJ	NUP	-	-	217000	279000
	180	41	156	108	3	3	NU 317	NJ	NUP	N	NF	224000	247000
	180	41	-	108	3	3	NU 317E	NJ	NUP	-	-	291000	330000
	180	60	-	108	3	3	NU 2317	NJ	NUP	-	-	315000	380000
	180	60	-	108	3	3	NU 2317E	NJ	NUP	-	-	390000	485000
210	52	177	113	4	4	NU 417	NJ	NUP	N	NF	330000	350000	
90	140	24	127	103	1.5	1.1	NU 1018	-	-	N	-	81500	104000
	160	30	143	107	2	2	NU 218	NJ	NUP	N	NF	152000	178000
	160	30	-	107	2	2	NU 218E	NJ	NUP	-	-	182000	217000
	160	40	-	107	2	2	NU 2218	NJ	NUP	-	-	207000	265000
	160	40	-	107	2	2	NU 2218E	NJ	NUP	-	-	242000	315000
	190	43	165	115	3	3	NU 318	NJ	NUP	N	NF	240000	265000
	190	43	-	113.5	3	3	NU 318E	NJ	NUP	-	-	315000	355000
	190	64	-	115	3	3	NU 2318	NJ	NUP	-	-	325000	395000
	190	64	-	113.5	3	3	NU 2318E	NJ	NUP	-	-	435000	535000
	225	54	191.5	123.5	4	4	NU 418	NJ	NUP	N	NF	365000	400000
95	145	24	132	108	1.5	1.1	NU 1019	-	-	N	-	84000	110000
	170	32	151.5	113.5	2.1	2.1	NU 219	NJ	NUP	N	NF	165000	195000
	170	32	-	113.5	2.1	2.1	NU 219E	NJ	NUP	-	-	222000	259000



Limiting speed		Abutment and fillet Dimensions (mm)										Ref. Weight (kg) NU
Grease	Oil	da (min)	db (min)	db (max)	dc (min)	dd (min)	da (max)	db (max)	db (min)	ra (max)	ra1 (max)	
3800	4500	87	87	93	97	106	148	148	143	2	2	3.21
3400	4000	-	87	93	97	106	148	-	-	2	2	3.70
3400	4000	-	87	93	97	106	148	-	-	2	2	4.84
3400	4000	-	87	93	97	106	148	-	-	2	2	5.30
3400	4000	89	89	103	107	118	176	176	162	2.5	2.5	6.40
5300	6300	86.5	86	90	94	-	118	120	113.5	1	1	1.03
4500	5300	90	90	94	97	104	130	130	128	2	2	1.53
4000	4800	-	90	94	97	104	130	-	-	2	2	1.66
4000	4800	-	90	94	97	104	130	-	-	2	2	1.96
4000	4800	-	90	94	97	104	130	-	-	2	2	2.15
3600	4300	92	92	99	105	114	158	158	151	2	2	3.93
3200	3800	-	92	99	105	114	158	-	-	2	2	4.38
3200	3800	-	92	99	105	114	158	-	-	2	2	5.83
3200	3800	-	92	99	105	114	158	-	-	2	2	6.35
3200	3800	94	94	109	112	124	186	186	172	2.5	2.5	7.45
5000	6000	91.5	91	95	99	-	123	125	118.5	1	1	1.06
4300	5000	95	95	99	104	110	140	140	137	2	2	1.92
3800	4500	-	95	99	104	110	140	-	-	2	2	2.10
3800	4500	-	95	99	104	110	140	-	-	2	2	2.50
3800	4500	-	95	99	104	110	140	-	-	2	2	2.75
3400	4000	99	99	106	110	119	166	166	160	2.5	2.5	4.54
3000	3600	-	99	106	110	119	166	-	-	2.5	2.5	5.12
3000	3600	-	99	106	110	119	166	-	-	2.5	2.5	6.62
3000	3600	-	99	106	110	119	166	-	-	2.5	2.5	7.35
3000	3600	103	103	111	115	128	192	192	179	3	3	9.10
4800	5600	98	97	101	106	-	131.5	133.5	127.5	1.5	1	1.36
3800	4500	100	100	105	109	116	150	150	146	2	2	2.30
3400	4000	-	100	105	109	116	150	-	-	2	2	2.53
3600	4300	-	100	105	109	116	150	-	-	2	2	3.10
3400	4000	-	100	105	109	116	150	-	-	2	2	3.48
3200	3800	104	104	111	117	127	176	176	169	2.5	2.5	5.37
2500	3200	-	104	111	117	127	176	-	-	2.5	2.5	5.92
2800	3400	-	104	111	117	127	176	-	-	2.5	2.5	7.90
2600	3200	-	104	111	117	127	176	-	-	2.5	2.5	8.72
2800	3400	108	108	122	125	139	207	207	194	3	3	10.6
4500	5000	103	102	106	111	-	136.5	138.5	132.5	1.5	1	1.42
3600	4300	107	107	111	116	123	158	158	155	2	2	2.81
3200	4000	-	107	111	116	123	158	-	-	2	2	3.08

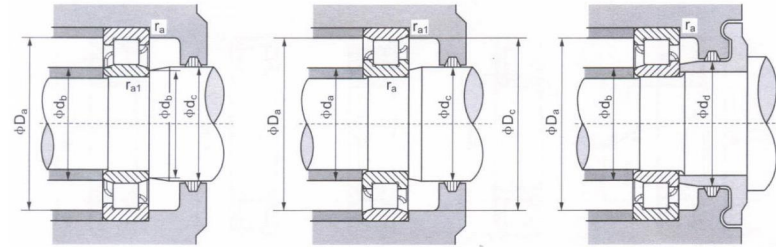
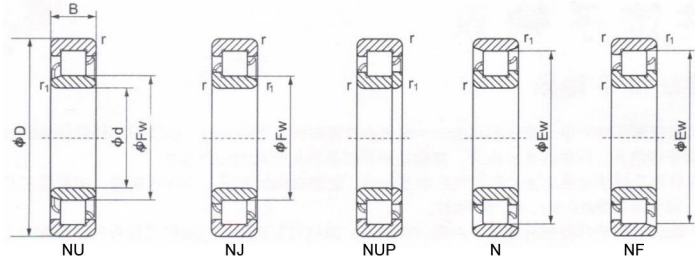








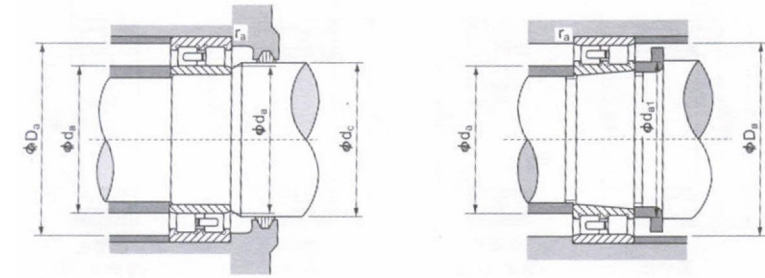
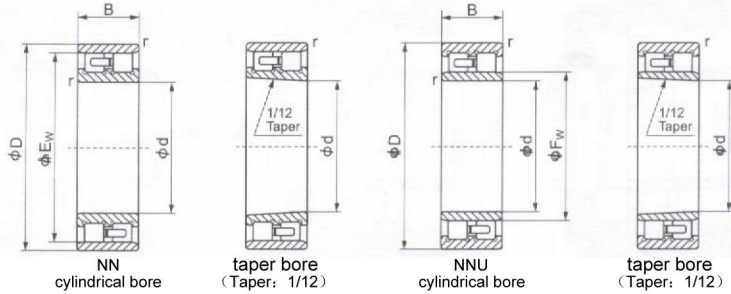
Bore diameter d: 240~500mm



Principal dimensions (mm)							Designation					Basic load rating	
d	D	B	Ew	Fw	r (min)	r1 (min)	NU	NJ	NUP	N	NF	Dynamic Cr(N)	Static Cor(N)
240	440	120	-	295	4	4	<b>NU 2248</b>	NJ	NUP	-	-	1430000	2320000
	500	95	430	310	5	5	<b>NU 348</b>	NJ	NUP	N	NF	1430000	1950000
260	400	65	364	296	4	4	<b>NU 1052</b>	-	-	N	-	620000	955000
	480	80	420	320	5	5	<b>NU 252</b>	NJ	NUP	N	NF	1140000	1660000
	480	130	-	320	5	5	<b>NU 2252</b>	NJ	NUP	-	-	1780000	2930000
280	540	102	464	336	6	6	<b>NU 352</b>	NJ	NUP	N	NF	1620000	2230000
	420	65	384	316	4	4	<b>NU 1056</b>	-	-	N	-	630000	1000000
300	500	80	440	340	5	5	<b>NU 256</b>	NJ	NUP	N	NF	1140000	1680000
	460	74	420	340	4	4	<b>NU 1060</b>	-	-	N	-	845000	1340000
320	540	85	476	364	5	5	<b>NU 260</b>	NJ	NUP	N	NF	1400000	2070000
	480	74	440	360	4	4	<b>NU 1064</b>	-	-	N	-	870000	1410000
340	580	92	510	390	5	5	<b>NU 264</b>	NJ	NUP	N	NF	1600000	2390000
	520	82	475	385	5	5	<b>NU 1068</b>	-	-	N	-	1050000	1670000
360	540	82	495	405	5	5	<b>NU 1072</b>	-	-	N	-	1070000	1750000
380	560	82	515	425	5	5	<b>NU 1076</b>	-	-	N	-	1100000	1840000
400	600	90	550	450	5	5	<b>NU 1080</b>	-	-	N	-	1350000	2280000
420	620	90	570	470	5	5	<b>NU 1084</b>	-	-	N	-	1390000	2380000
440	650	94	597	493	6	6	<b>NU 1088</b>	-	-	N	-	1530000	2430000
460	680	100	624	516	6	6	<b>NU 1092</b>	-	-	N	-	1630000	2630000
480	700	100	644	536	6	6	<b>NU 1096</b>	-	-	N	-	1590000	2750000
500	720	100	664	556	6	6	<b>NU 10500</b>	-	-	N	-	1700000	2870000

Limiting speed		Abutment and fillet Dimensions (mm)										Ref. Weight (kg) NU
Grease	Oil	da (min)	db (min)	db (max)	dc (min)	dd (min)	da (max)	db (max)	ra (max)	ra1 (max)		
1300	1600	-	258	293	298	316	422	-	-	3	3	83.5
1100	1300	262	262	305	313	333	478	478	434	4	4	93.0
1600	1800	278	278	292	300	-	382	382	365	3	3	29.6
1300	1500	282	282	318	323	343	458	458	432	4	4	69.0
1100	1300	-	282	318	323	343	458	458	-	4	4	106
1000	1200	288	288	331	339	359	512	512	468	5	5	117
1500	1700	298	298	313	320	-	402	402	385	3	3	33.0
1200	1400	302	302	336	343	365	478	478	452	4	4	71.5
1400	1500	318	318	337	344	-	442	442	421	3	3	44.7
1100	1300	322	322	361	368	392	518	518	487	4	4	88.9
1300	1400	338	338	356	365	-	462	462	441	3	3	49.3
1000	1200	342	342	386	393	419	558	558	522	4	4	113
1200	1300	362	362	381	390	-	498	498	476	4	4	65.9
1100	1250	382	382	401	410	-	518	518	496	4	4	68.8
1000	1200	402	402	421	430	-	538	538	516	4	4	72.3
950	1100	422	422	446	455	-	578	578	551	4	4	92.5
900	1100	422	422	466	475	-	598	598	571	4	4	97.6
850	1050	468	468	489	498	-	622	622	598	5	5	112
800	1000	488	488	512	520	-	652	652	625	5	5	130
780	950	508	508	532	541	-	672	672	645	5	5	135
750	900	528	528	552	561	-	692	692	665	5	5	140

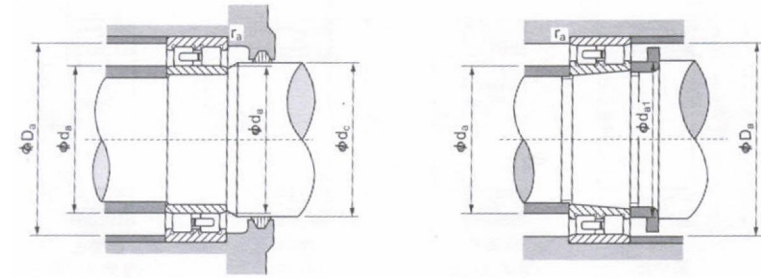
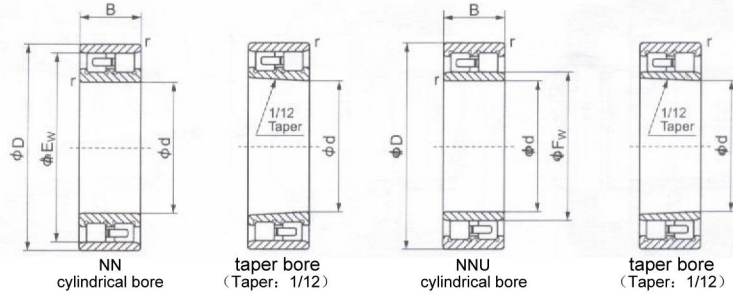
Bore diameter d: 25~180mm



Principal dimensions (mm)						Designation		Basic load rating	
d	D	B	E <sub>w</sub>	F <sub>w</sub>	r <sub>(min)</sub>	cylindrical bore	taper bore	Dynamic C <sub>r</sub> (N)	Static C <sub>0r</sub> (N)
25	47	16	41.3		0.6	<b>NN3005</b>	<b>NN3005K</b>	25700	30000
30	55	19	48.5		1	<b>NN3006</b>	<b>NN3006K</b>	30500	37000
35	62	20	55		1	<b>NN3007</b>	<b>NN3007K</b>	39000	50000
40	68	21	61		1	<b>NN3008</b>	<b>NN3008K</b>	43000	55500
45	75	23	67.5		1	<b>NN3009</b>	<b>NN3009K</b>	49500	65500
50	80	23	72.5		1	<b>NN3010</b>	<b>NN3010K</b>	52500	72500
55	90	26	81		1.1	<b>NN3011</b>	<b>NN3011K</b>	69000	96500
60	95	26	86.5		1.1	<b>NN3012</b>	<b>NN3012K</b>	73000	106000
65	100	26	91		1.1	<b>NN3013</b>	<b>NN3013K</b>	76500	116000
70	110	30	100		1.1	<b>NN3014</b>	<b>NN3014K</b>	97000	148000
75	115	30	105		1.1	<b>NN3015</b>	<b>NN3015K</b>	96000	149000
80	125	34	113		1.1	<b>NN3016</b>	<b>NN3016K</b>	118000	186000
85	130	34	118		1.1	<b>NN3017</b>	<b>NN3017K</b>	125000	201000
90	140	37	127		1.5	<b>NN3018</b>	<b>NN3018K</b>	142000	228000
95	145	37	132		1.5	<b>NN3019</b>	<b>NN3019K</b>	150000	246000
100	140	40	-	113	1.1	<b>NUU4920</b>	<b>NUU4920K</b>	155000	305000
	150	37	137	-	1.5	<b>NN3020</b>	<b>NN3020K</b>	156000	265000
105	145	40	-	118	1.1	<b>NUU4921</b>	<b>NUU4921K</b>	161000	325000
	160	41	146	-	2	<b>NN3021</b>	<b>NN3021K</b>	197000	320000
110	150	40	-	123	1.1	<b>NUU4922</b>	<b>NUU4922K</b>	165000	335000
	170	45	155	-	2	<b>NN3022</b>	<b>NN3022K</b>	227000	375000
120	165	45	-	134.5	1.1	<b>NUU4924</b>	<b>NUU4924K</b>	183000	360000
	180	46	165	-	2	<b>NN3024</b>	<b>NN3024K</b>	238000	405000
130	180	50	-	146	1.5	<b>NUU4926</b>	<b>NUU4926K</b>	275000	565000
	200	52	182	-	2	<b>NU3026</b>	<b>NU3026K</b>	283000	475000
140	190	50	-	156	1.5	<b>NUU4928</b>	<b>NUU4928K</b>	281000	585000
	210	53	192	-	2	<b>NU3028</b>	<b>NU3028K</b>	297000	515000
150	210	60	-	168.5	2	<b>NUU4930</b>	<b>NUU4930K</b>	350000	715000
	225	56	206	-	2.1	<b>NU3030</b>	<b>NU3030K</b>	335000	585000
160	220	60	-	178.5	2	<b>NUU4932</b>	<b>NUU4932K</b>	365000	760000
	240	60	219	-	2.1	<b>NU3032</b>	<b>NU3032K</b>	370000	660000
170	230	60	-	188.5	2	<b>NUU4934</b>	<b>NUU4934K</b>	375000	805000
	260	67	236	-	2.1	<b>NU3034</b>	<b>NU3034K</b>	450000	805000
180	250	69	-	202	2	<b>NUU4936</b>	<b>NUU4936K</b>	480000	1020000

Limiting speed		Abutment and fillet Dimensions (mm)						Ref.Weight (kg)	
Grease	Oil	d <sub>a</sub>		d <sub>a1</sub> (min)	d <sub>c</sub> (min)	D <sub>a</sub>			
		(min)	(max)			(max)	(min)	r <sub>a</sub> (max)	
15000	17000	30		30		42	41.8	0.6	0.123
12000	15000	36		37		49	49	1	0.199
11000	13000	41		42		56	56	1	0.258
9800	11000	46		48		62	62	1	0.312
8800	10000	51		52		69	69	1	0.405
8200	9600	56		58		74	74	1	0.454
7300	8600	62		64		83	82	1	0.651
6800	8000	67		68		88	87	1	0.704
6400	7600	72		74		93	92	1	0.758
5700	6800	77		78		103	101	1	1.04
5500	6400	82		84		108	106	1	1.14
5000	6000	87		90		118	114	1	1.52
4800	5600	92		96		123	119	1	1.61
4500	5200	98.5		100		131.5	129	1.5	2.07
4300	5000	103.5		106		136.5	134	1.5	2.17
4200	5000	106.5	111	110	115	133.5	-	1	1.77
4000	4700	108.5	-	112	-	141.5	139	1.5	2.26
4000	4800	111.5	116	115	120	138.5	-	1	1.85
3800	4400	115	-	116	-	150	148	2	2.89
3900	4600	116.5	121	120	125	143.5	-	1	1.93
3600	4200	120	-	122	-	160	157	2	3.68
3500	4200	126.5	133	130	137	158.5	-	1	2.65
3300	3900	130	-	132	-	170	167	2	3.98
3200	3800	138	144	142	148	172	-	1.5	3.55
3000	3500	140	-	144	-	190	183	2	5.92
3000	3600	148	154	151	158	182	-	1.5	3.80
2800	3300	150	-	154	-	200	194	2	6.44
2700	3300	159	166	162	171	201	-	2	5.95
2600	3100	162	-	164	-	213	082	2	7.81
2600	3100	169	176	172	182	211	-	2	6.25
2500	2900	172	-	174	-	228	221	2	8.92
2400	2900	179	186	182	192	221	-	2	6.60
2300	2700	182	-	184	-	248	238	2	12.6
2200	2700	189	199	194	205	241	-	2	9.50

Bore diameter d: 180~320mm



Principal dimensions (mm)						Designation		Basic load rating	
d	D	B	E <sub>w</sub>	F <sub>w</sub>	r (min)	cylindrical bore	taper bore	Dynamic C <sub>r</sub> (N)	Static C <sub>0r</sub> (N)
180	280	74	255	-	2.1	<b>NN3036</b>	<b>NN3036K</b>	560000	995000
190	260	69	-	212	2	<b>NNU4938</b>	<b>NNU4938K</b>	485000	1060000
	290	75	265	-	2.1	<b>NN3038</b>	<b>NN3038K</b>	590000	1080000
200	280	80	-	225	2.1	<b>NNU4940</b>	<b>NNU4940K</b>	570000	1220000
	310	82	282	-	2.1	<b>NN3040</b>	<b>NN3040K</b>	650000	1170000
220	300	80	-	245	2.1	<b>NNU4944</b>	<b>NNU4944K</b>	595000	1330000
	340	90	310	-	3	<b>NN3044</b>	<b>NN3044K</b>	810000	1480000
240	320	80	-	265	2.1	<b>NNU4948</b>	<b>NNU4948K</b>	610000	1410000
	360	92	330	-	3	<b>NN3048</b>	<b>NN3048K</b>	850000	1600000
260	360	100	-	292	2.1	<b>NNU4952</b>	<b>NNU4952K</b>	925000	2100000
	400	104	364	-	4	<b>NN3052</b>	<b>NN3052K</b>	1080000	2070000
280	380	100	-	312	2.1	<b>NNU4956</b>	<b>NNU4956K</b>	950000	2230000
	420	106	384	-	4	<b>NN3056</b>	<b>NN3056K</b>	1080000	2080000
300	420	118	-	339	3	<b>NNU4960</b>	<b>NNU4960K</b>	1220000	2880000
	460	118	418	-	4	<b>NN3060</b>	<b>NN3060K</b>	1430000	2740000
320	440	118	-	359	3	<b>NNU4964</b>	<b>NNU4964K</b>	1270000	3050000
	480	121	438	-	4	<b>NN3064</b>	<b>NN3064K</b>	1430000	2750000

Limiting speed		Abutment and fillet Dimensions (mm)							Ref.Weight (kg)
Grease	Oil	d <sub>a</sub>		d <sub>a1</sub> (min)	d <sub>c</sub> (min)	D <sub>a</sub>		r <sub>a</sub> (max)	
		(min)	(max)			(max)	(min)		
2100	2500	192	-	196	-	268	257	2	16.6
	2100	2600	199	209	204	215	251	-	2
2000	2400	202	-	206	-	278	267	2	17.5
	2000	2400	211	222	214	228	269	-	2
1900	2200	212	-	216	-	298	285	2	21.6
	1800	2200	231	242	234	248	289	-	2
1700	2000	234	-	238	-	326	313	2.5	28.4
	1700	2000	251	262	254	269	309	-	2
1600	1900	254	-	256	-	346	333	2.5	31.8
	1500	1800	271	288	276	296	349	-	2
1400	1700	278	-	280	-	382	367	3	46.0
	1400	1700	291	308	296	316	369	-	2.5
1300	1600	298	-	300	-	402	387	3	49.6
	1300	1500	313	335	320	343	407	-	2.5
1200	1400	318	-	325	-	442	421	3	68.7
	1200	1400	333	335	340	363	427	-	2.5
1200	1400	338	-	345	-	462	442	3	74.0